FIRE PROTECTION GUIDE 2/CONCRETE

LOADBEARING CONCRETE SLABS, HOLLOW-CORE SLABS AND BEAMS





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DETERMINE THE NEEDED FIRE RESISTANCE PERIOD

Even if concrete have advantages over other building materials by is its inherent fire-resistive properties, concrete structures must still be designed for fire performance. Structural components must be able to withstand self-weight/imposed loads without collapse even though the rise in temperature causes a decrease in the strength and modulus of elasticity for concrete and steel reinforcement. In concrete structures fully developed fires cause expansion of structural components and the resulting stresses and strains must be resisted.

The resistance of reinforced concrete to fire depends on type of aggregate used to make the concrete, fire loading and moisture content. In general, lightweight concrete performs better at elevated temperatures than normal weight concrete. Pre-stressed concrete is stronger than reinforced concrete but have greater tendency to spall.

The fire resistance requirement for a building is defined in terms of fire resistance period and stated in terms of minutes (15, 30, 45, 60, 75, 90 or 120 minutes). This information is usually given in local building regulations and it depends on the height, occupants and type of the building. In practice it means that building frame has to maintain its load bearing capacity during complete endurance of the fire including the decay phase. It is the responsibility of the design engineer, using design codes such as EN 1992 Eurocode 2 (Design of concrete structures) to specify the appropriate limiting or failure temperature for a given structure.

Materials are usually tested by using standard fire curve which demonstrates development of real fire. The temperature in a standard fire rises rather quickly and then increases indefinitely. In real life fire will decay after all combustible material has burned so it is extremely unlikely that constructions will collapse after one hour if they have passed fire resistance test for 60 minutes.

Fire resistance test results are expressed in terms of time of failure against one or more of three criteria:

- Load bearing capacity (R)
- Integrity (passage of hot gases/flames) (E)
- Insulation (temperature raise) (I)
- Only R-type bearing requirements are set for beams and pillars. REI-type bearing requirements can also be used for walls and slabs.

In load-bearing structural elements such as beams, columns, walls and slabs, the resistance R prevents the structure from collapsing. In general, the separating function (E and I) applies to elements that form an integral part of the walls and envelope of the compartment: i.e. the walls and slabs.

To avoid a fire-resistance test being necessary for each construction product, calculation methods have been perfected to define the thermal and mechanical stresses and thereby evaluate the resistance to fire of structures made from concrete, steel mixed steel/concrete, wood, brick and aluminium. These calculation methods can be found in the section of the Eurocodes on fire behavior.

Deformation criteria shall be applied where the means of protection, or the design criteria for separating elements, require consideration of the deformation of the load bearing structure. Consideration of the deformation of the load bearing structure is not necessary if the efficiency of the means of protection has been evaluated according to EN1992-1-2 (4.7).



DETERMINE PROTECTION METHOD

The fire part of the Eurocodes presents three ways to design fire resistance of concrete structures:

1. Calculations by tabulated values; cold dimensioning

For reinforced or pre-stressed concrete girders, columns, walls and slabs Eurocode 2 gives tables which defines the minimum dimensions of sections as well as the distance from the axis of reinforcement to the nearest facing.

2. Simplified calculation models:

This method is similar than cold method. It also integrates the loss of resistance of the concrete and reinforcements as a function of their temperature. This model needs thorough knowledge of FSE.

3. Advanced calculation models:

Can be used on a case-by-case basis and needs sophisticated calculation programs and high-level knowledge.

Tabulated values method is based on hypothesis of siliceous aggregates. Depending on the required fire duration, and possibly the loading level, the Eurocode tables give pairs of values of the type 200/35. The first value corresponds to the minimum dimension of the transversal section of the piece (bmin). The second value corresponds to "a", the distance from the axis of the longitudinal reinforcement to the nearest facing.

The tables are based on a critical temperature of the steel: 500 °C for reinforced concrete steels, 400 °C for pre-stressed rods, 350 °C for pre-stressed wires and strands. The de-rating factor of the characteristic strength of steels in reinforced and pre-stressed concrete as a function of the critical temperature θ_{cr} to be used with the tables is illustrated by the reference curves in the figure below.



The graph below shows temperature profiles for slabs (height h = 200 mm) for R60 - R240 (EC2). These same curves are also used for hollow-core slabs.



This means that temperature of a point situated 30 mm from the surface after 90 minutes exposure of the element is 500 °C. The point situated 15 mm deeper has temperature 350 °C.

Example of application:

A 200 mm thick reinforced concrete floor (C25/30) on simple supports intended for an office block. What is the practical height of the spacers for reinforcements to obtain a fire resistance of 2 hours? The main lower reinforcement consists of steel rods 12 mm in diameter.

The height of the spacers is the nominal cover of the reinforcements. It is simply the one that should be indicated on the plans.

The critical temperature for the steel will be 500 °C. The nominal cover of the reinforcements is immediately deduced from the previous figure: on curve R 120 the abscissa x = a = 35 mm corresponds to the ordinate of 500 °C.

The nominal cover is therefore $c_{nom} = a - diam/2 = 35 - 12/2 = 29$ mm.

PAROC FireSAFE SYSTEM – PAROC FPS 17

Design tools for prediction of thickness of single layer fire protection system with passive fire protection material PAROC FPS 17 applied to concrete members in a Standard Fire Exposure. Tested insulation thicknesses were 20 and 60 mm. The concrete in the test specimens was of type C30/37 XC4 according to EN 206 and EN 1992-1-1. The steel reinforcement ribbed bars used were of grade B500B (to EN 10080) with f_{vk} = 500 MPa.

Test method: EN 13381-3:2015 (E) Test methods for determining the contribution to the fire resistance of structural members – Part 3: Applied protection to concrete members.

The results of the assessment from the fire protection system tested in horizontal orientation on **concrete slabs** are applicable to all concrete slabs and walls with <u>fire exposure from one side only</u>, in both horizontal and vertical orientation.

The results of the assessment from the fire protection system tested in horizontal orientation on **concrete beams** are applicable, as tested, to all beams and columns <u>exposed to fire from more</u> <u>than one side</u>, in use in both horizontal and vertical orientation provided that the method of fixing and application is the same as that tested.

The results of the assessment are applicable only to single layer fire protection systems with following boundaries:

- Normal weight 2016 2769 kg/m³ slabs and walls.
- Normal weight 2026 2762 kg/m³ beams and columns.
- To the concrete strength which is equal to or one strength grade higher than that tested, i.e. C30/37 and C35/45 according to EN 206.
- Applicable to pre-stressed structures provided that rules indicated in EN 1992-1-2 are respected.
- Applicable to concrete members with concrete prepared from any type of aggregate (siliceous, non-siliceous).
- Are applicable to all concrete beams with an equal or higher width as that tested (150 mm) and with an equal or higher height as that tested (450 mm). It is possible to decrease the height provided the section surface remains the same or is higher, by increasing the width.
- Only applicable to fire protection systems where the fixing and jointing systems are the same as that tested.
- Valid for 19 mm 63 mm PAROC FPS 17 thicknesses.

The assessment for insulation carried out according to EN 13381-3: 13.4 and EN 1363-1: The results of equivalent thickness of concrete versus fire protection thickness and fire resistance (test duration) for slabs and beams were determined according to EN 13381-3: Annex C.

Basic data relating to the temperature within an unprotected concrete slab or beam were derived by reference to EN 1992-1-2:

- Sunprotected slab with thickness of 200 mm temperature profiles given in EN 1992-1-2: Figure A.2;
- unprotected beam with section of 300 mm (w) x 600 mm (h) temperature profiles given in EN 1992-1-2: Figure A.7, A.8.

	Thickness of		Equiv	alent thicknes	ss of concrete	e (mm)	
	(mm)	30 min	60 min	90 min	120 min	180 min	240 min
Slabs and walls	20	49	62	71	74	75	72
	25	54	66	76	79	82	81
	30	59	70	80	85	89	89
	35	63	74	85	90	96	98
	40	68	79	89	95	103	106
	45	73	83	94	100	110	115
	50	78	87	98	106	117	123
	55	82	91	103	111	124	132
	60	87	95	107	116	131	140
Beams and	20	51	67	70	69	62	49
columns	25	55	70	75	75	70	59
	30	58	73	79	81	78	70
	35	62	76	84	87	86	80
	40	66	80	88	93	95	90
	45	69	83	93	99	103	100
	50	73	86	97	105	111	111
	55	76	89	102	111	119	121
	60	80	92	106	117	127	131

PAROC FPS 17 equivalent thickness of concrete

From the table above you can find equivalent thickness of concrete according to EN 13381-3. In practice this means that in 30 minutes fire protection of concrete you can either use 49 mm thick protective layer of concrete or 20 mm of stone wool in case where steels are in the depth of 15 mm.

DESIGN TABLES OF CONCRETE SLABS AND WALLS

Critical temperature of steel of steel 300°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm								
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min			
10	20	20	20	20	20	20			
15	20	20	20	20	20	20			
20	20	20	20	20	20	20			
25	0	20	20	20	20	20			
30	0	20	20	20	20	20			
35	0	20	20	20	20	20			
40	0	20	20	20	20	20			
45	0	0	20	20	20	20			
50	0	0	20	20	20	20			
55	0	0	0	20	20	20			
60	0	0	0	20	20	20			
65	0	0	0	0	20	20			
70	0	0	0	0	20	20			

Critical temperature of steel 400°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm								
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min			
10	20	20	20	20	20	20			
15	20	20	20	20	20	20			
20	0	20	20	20	20	20			
25	0	20	20	20	20	20			
30	0	0	20	20	20	20			
35	0	0	20	20	20	20			
40	0	0	0	20	20	20			
45	0	0	0	20	20	20			
50	0	0	0	0	20	20			
55	0	0	0	0	20	20			
60	0	0	0	0	20	20			
65	0	0	0	0	0	20			
70	0	0	0	0	0	20			

Critical temperature of steel 500°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm							
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min		
10	20	20	20	20	20	20		
15	0	20	20	20	20	20		
20	0	20	20	20	20	20		
25	0	0	20	20	20	20		
30	0	0	0	20	20	20		
35	0	0	0	20	20	20		
40	0	0	0	0	20	20		
45	0	0	0	0	20	20		
50	0	0	0	0	0	20		
55	0	0	0	0	0	20		
60	0	0	0	0	0	0		
65	0	0	0	0	0	0		
70	0	0	0	0	0	0		

Critical temperature of steel 600°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm								
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min			
10	0	20	20	20	20	20			
15	0	20	20	20	20	20			
20	0	0	20	20	20	20			
25	0	0	0	20	20	20			
30	0	0	0	0	20	20			
35	0	0	0	0	20	20			
40	0	0	0	0	0	20			
45	0	0	0	0	0	20			
50	0	0	0	0	0	0			
55	0	0	0	0	0	0			
60	0	0	0	0	0	0			
65	0	0	0	0	0	0			
70	0	0	0	0	0	0			

*measured from the middle of the steel

Critical temperature of steel 350°C

-									
Minimum depth of	PARO	PAROC FPS 17, Fire protection thickness, mm							
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min			
10	20	20	20	20	20	20			
15	20	20	20	20	20	20			
20	0	20	20	20	20	20			
25	0	20	20	20	20	20			
30	0	20	20	20	20	20			
35	0	0	20	20	20	20			
40	0	0	20	20	20	20			
45	0	0	20	20	20	20			
50	0	0	0	20	20	20			
55	0	0	0	20	20	20			
60	0	0	0	0	20	20			
65	0	0	0	0	20	20			
70	0	0	0	0	20	20			

Critical temperature of steel 450°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm							
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min		
10	20	20	20	20	20	20		
15	0	20	20	20	20	20		
20	0	20	20	20	20	20		
25	0	20	20	20	20	20		
30	0	0	20	20	20	20		
35	0	0	0	20	20	20		
40	0	0	0	20	20	20		
45	0	0	0	0	20	20		
50	0	0	0	0	20	20		
55	0	0	0	0	20	20		
60	0	0	0	0	0	20		
65	0	0	0	0	0	20		
70	0	0	0	0	0	0		

Critical temperature of steel 550°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm							
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min		
10	0	20	20	20	20	20		
15	0	20	20	20	20	20		
20	0	0	20	20	20	20		
25	0	0	20	20	20	20		
30	0	0	0	20	20	20		
35	0	0	0	0	20	20		
40	0	0	0	0	20	20		
45	0	0	0	0	0	20		
50	0	0	0	0	0	20		
55	0	0	0	0	0	0		
60	0	0	0	0	0	0		
65	0	0	0	0	0	0		
70	0	0	0	0	0	0		

Critical temperature of steel 650°C

Minimum depth of	PARO	PAROC FPS 17, Fire protection thickness, mm							
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min			
10	0	20	20	20	20	20			
15	0	0	20	20	20	20			
20	0	0	0	20	20	20			
25	0	0	0	0	20	20			
30	0	0	0	0	20	20			
35	0	0	0	0	0	20			
40	0	0	0	0	0	20			
45	0	0	0	0	0	0			
50	0	0	0	0	0	0			
55	0	0	0	0	0	0			
60	0	0	0	0	0	0			
65	0	0	0	0	0	0			
70	0	0	0	0	0	0			

*measured from the middle of the steel

DESIGN TABLES OF CONCRETE BEAMS AND COLUMNS

Critical temperature of steel 300°C

Minimum depth of	PARO	PAROC FPS 17, Fire protection thickness, mm								
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min				
25	20	20	20	25	45	55				
30	20	20	20	20	40	55				
35	20	20	20	20	40	50				
40	0	20	20	20	35	50				
45	0	20	20	20	30	45				
50	0	20	20	20	30	45				
55	0	20	20	20	25	40				
60	0	20	20	20	20	40				
65	0	0	20	20	20	35				
70	0	0	20	20	20	35				
75	0	0	20	20	20	30				
80	0	0	0	20	20	30				
85	0	0	0	20	20	30				

Critical temperature of steel 400°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm						
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min	
25	20	20	20	20	40	45	
30	20	20	20	20	35	45	
35	0	20	20	20	30	40	
40	0	20	20	20	30	40	
45	0	20	20	20	25	35	
50	0	20	20	20	20	35	
55	0	0	20	20	20	30	
60	0	0	20	20	20	30	
65	0	0	0	20	20	25	
70	0	0	0	20	20	25	
75	0	0	0	20	20	20	
80	0	0	0	0	20	20	
85	0	0	0	0	20	20	

Critical temperature of steel 500°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm						
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min	
25	0	20	20	20	20	35	
30	0	20	20	20	20	30	
35	0	20	20	20	20	30	
40	0	20	20	20	20	25	
45	0	0	20	20	20	25	
50	0	0	20	20	20	20	
55	0	0	0	20	20	20	
60	0	0	0	20	20	20	
65	0	0	0	20	20	20	
70	0	0	0	0	20	20	
75	0	0	0	0	20	20	
80	0	0	0	0	0	20	
85	0	0	0	0	0	20	

Critical temperature of steel 600°C

•								
Minimum depth of	PAROC FPS 17, Fire protection thickness, mm							
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min		
25	0	20	20	20	20	30		
30	0	20	20	20	20	25		
35	0	0	20	20	20	25		
40	0	0	20	20	20	20		
45	0	0	0	20	20	20		
50	0	0	0	20	20	20		
55	0	0	0	0	20	20		
60	0	0	0	0	20	20		
65	0	0	0	0	20	20		
70	0	0	0	0	20	20		
75	0	0	0	0	0	20		
80	0	0	0	0	0	20		
85	0	0	0	0	0	20		

*measured from the middle of the steel

Critical temperature of steel 350°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm						
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min	
25	20	20	20	20	40	50	
30	20	20	20	20	35	50	
35	0	20	20	20	30	45	
40	0	20	20	20	30	45	
45	0	20	20	20	25	40	
50	0	20	20	20	20	35	
55	0	20	20	20	20	35	
60	0	0	20	20	20	35	
65	0	0	20	20	20	30	
70	0	0	0	20	20	30	
75	0	0	0	20	20	25	
80	0	0	0	20	20	25	
85	0	0	0	20	20	20	

Critical temperature of steel 450°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm						
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min	
25	20	20	20	20	30	40	
30	0	20	20	20	30	40	
35	0	20	20	20	25	35	
40	0	20	20	20	20	35	
45	0	0	20	20	20	30	
50	0	0	20	20	20	30	
55	0	0	20	20	20	25	
60	0	0	0	20	20	25	
65	0	0	0	20	20	20	
70	0	0	0	20	20	20	
75	0	0	0	0	20	20	
80	0	0	0	0	20	20	
85	0	0	0	0	20	20	

Critical temperature of steel 550°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm					
(mm)*	30 min	60 min	90 min	120 min	180 min	240 min
25	0	20	20	20	20	35
30	0	20	20	20	20	30
35	0	20	20	20	20	30
40	0	0	20	20	20	25
45	0	0	20	20	20	25
50	0	0	0	20	20	20
55	0	0	0	20	20	20
60	0	0	0	20	20	20
65	0	0	0	0	20	20
70	0	0	0	0	20	20
75	0	0	0	0	20	20
80	0	0	0	0	0	20
85	0	0	0	0	0	20

Critical temperature of steel 650°C

Minimum depth of	PAROC FPS 17, Fire protection thickness, mm						
protective concrete (mm)*	30 min	60 min	90 min	120 min	180 min	240 min	
25	0	20	20	20	20	25	
30	0	0	20	20	20	25	
35	0	0	20	20	20	20	
40	0	0	0	20	20	20	
45	0	0	0	20	20	20	
50	0	0	0	0	20	20	
55	0	0	0	0	20	20	
60	0	0	0	0	20	20	
65	0	0	0	0	20	20	
70	0	0	0	0	0	20	
75	0	0	0	0	0	20	
80	0	0	0	0	0	20	
85	0	0	0	0	0	0	

*measured from the middle of the steel

PAROC FPS 17 INSTALLATION

CONCRETE BEAMS AND COLUMNS

- Install the PAROC FPS 17 fire protection according to drawing below. In the picture you can see installation of 60 mm thick PAROC FPS 17 slab to concrete beam. Joints have to be tight – no gaps are allowed.
- Use at least 8 fasteners/slab (600 x 1200). Notice, that fire protection slabs on sides of the beam have to cover the slab on the bottom surface.
- The PAROC FPS 17 slab on the bottom surface of the beam is connected to the the sides with PAROC XFS 001 fire springs (c 150 mm). The length of the fire spring is 2 x thickness of the fire protection slab.



Fire protected concrete beam.





Cross-section of concrete beam with fire protection.



PAROC XFS 001 Fire spring.



Fire protection on the bottom surface of the beam.

CONCRETE SLABS AND WALLS

- Install the PAROC FPS 17 slabs according to drawing. Joints have to be tight – no gaps are allowed.
- Use at least 8 fasteners / slab (600 x 1200). Minimum distance from the edges ≤100 mm.



Fire protected concrete slab.

INSTALLATION OF FASTENER

- Drill a 8 mm hole to the concrete through insulation. The hole should be 10 mm deeper than length of fastener.
- In case of 60 mm thick fire protection layer use EJOT DMH-8x110-V fastener with EJOT DMT-80V washer. The depth of the hole is in this case normal installation depth 50 mm + 10 mm = 60 mm.
- Install fastener by using hammer.
- Joints between fire protection slabs have to be tight no gaps are allowed.



Installation of PAROC FPS 17 fire protection to concrete slab. The joints are staggered.



Distance of fasteners.



Fastener + washer

EJOT DMH-8x110-V (for 60 mm thick fire protection slab) + EJOT DMT-80V washer, Ø 80 mm (or similar)

EJOT DMH-8x80-V (for 20 mm thick fire protection slab)

+ EJOT DMT-80V washer, Ø 80 mm (or similar)

PAROC FIRESAFE SYSTEM – PAROC CGL 20

Loadbeari	Loadbearing concrete floors * (solid reinforced concrete slab) : PAROC CGL 20								
50 mm	REI240	Normal weight concrete, minimum thickness of the slab - 140 mm. Concrete grades C30/37 and C35/45. Minimum axis distance of reinforcement steel bars from the exposed side - 25 mm. Temperature data from exposed surface provided in table below .							

*Designed according to EN 1992-1-2.

Hollow-core slabs **: PAROC CGL 20						
50 mm	R240	Normal weight concrete. Concrete grades C40C70. Minimum axis distance of reinforcement steel bars from exposed surface - 25 mm. Temperature data of exposed surface provided in table below . Maximum allowed bending of hollow core slab in fire exposure L/43.				

**Fabricated and designed according to standard EN 1168.

Temperature data from exposed surface when fire protected with PAROC CGL 20 50 mm									
	60 min 120 min 180 min 240 m								
Reinforcement steel bars									
Avg. temperature	86 °C	142 °C	207 °C	271 °C					
Max. temperature	87 °C	144 °C	212 °C	282 °C					
Concrete surface									
Max. temperature	180 °C	298 °C	402 °C	503 °C					

Results are based on fire test EUFI29-21000907-T2 and statement EUFI29-21000907-T3. Results are only applicable for 50 mm thickness (PAROC CGL 20).

PAROC CGL 20 INSTALLATION

Only 50 mm thick CGL 20 has been tested and can be used for fire protection purposes. Lamellas need to be installed using cement based mineral adhesive mortar according to manufacturer's instructions. Adhesive used in the test was Henkel Ceresit CT 190 WM.

- Prepare adhesive (Henkel Ceresit CT 190 WM) for installation based on manufacturer's instructions. Consumption ~5,0 kg/m².
- Ensure that concrete surface is clean, level, free of dust etc. to ensure proper adhesion (check manufacturer's instructions).
- Apply adhesive on lamellas using a trowel.
- Mount lamella onto ceiling by pressing it gently but firmly.







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